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Chapter 2

Short Answer Problems

- The LMTD factor is required for heat exchangers when the two streams do not exhibit pure counter-current flow. Most exchangers such as S&T and other arrangements fall into this category.
- This statement is not generally true. In fact, condensers often have high heat transfer coefficients on the condensing side. One exception is for partial condensers where the majority of the condenser-side of the exchanger comprises of non-condensing gas – in this case the heat transfer coefficient on the condensing side may be limiting.
- Turbulent flow on both sides of the heat exchanger see Table 2.9

a. Shell-side
$$h$$
 Ress h Re

4. Laminar flow on both sides of the heat exchanger - - see Table 2.9

a. Shell-side
$$h$$
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- All else considered, the heat transfer coefficient for turbulent flow will be (much) higher than for laminar flow. For this reason when possible flow should be in the turbulent regime.
- Refer to Section 2.2.1.7 three reasons for placing a fluid on the tube side of a S&T exchanger

2-If the fluid is corrosive

2-If the fluid causes severe fouling or scaling

2-If the fluid is at a much higher pressure than the other fluid

2-If the fluid has a much higher film coefficient

2-If the material in contact with the fluid must be an expensive alloy

Solution Manual Chemical Process Design And Integration

Robin Smith

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Chemical Process Design and Integration Robin Smith,2016-09-26 Written by a highly regarded author with industrial and academic experience this new edition of an established bestselling book provides practical guidance for students researchers and those in chemical engineering The book includes a new section on sustainable energy with sections on carbon capture and sequestration as a result of increasing environmental awareness and a companion website that includes problems worked solutions and Excel spreadsheets to enable students to carry out complex calculations

Chemical Process Engineering, Volume 2 A. Kayode Coker, Rahmat Sotudeh-Gharebagh, 2022-07-20 CHEMICAL PROCESS ENGINEERING Written by one of the most prolific and respected chemical engineers in the world and his co author also a well known and respected engineer this two volume set is the new standard in the industry offering engineers and students alike the most up do date comprehensive and state of the art coverage of processes and best practices in the field today This new two volume set explores and describes integrating new tools for engineering education and practice for better utilization of the existing knowledge on process design Useful not only for students university professors and practitioners especially process chemical mechanical and metallurgical engineers it is also a valuable reference for other engineers consultants technicians and scientists concerned about various aspects of industrial design The text can be considered as complementary to process design for senior and graduate students as well as a hands on reference work or refresher for engineers at entry level The contents of the book can also be taught in intensive workshops in the oil gas petrochemical biochemical and process industries The book provides a detailed description and hands on experience on process design in chemical engineering and it is an integrated text that focuses on practical design with new tools such as Microsoft Excel spreadsheets and UniSim simulation software Written by two of the industry's most trustworthy and well known authors this book is the new standard in chemical biochemical pharmaceutical petrochemical and petroleum refining Covering design analysis simulation integration and perhaps most importantly the practical application of Microsoft Excel UniSim software this is the most comprehensive and up to date coverage of all of the latest developments in the industry It is a must have for any engineer or student s library Integration of Process Design and Control E. Zafiriou, 2014-05-23 The existence of interactions between the design of a process and that of its control system have been known to industrial practitioners for a long time In the past decade academic research has produced methodologies and tools that begin to address the issue of designing processes that are flexible can be controlled reliably and are inherently safe This publication unites the work of academics and practitioners with interests in the integration of process design and control in order to examine the state of the art in methodologies and applications The scope covers the design of chemical plants at different stages of detail It also examines control issues from the plantwide level where for example recycles between units can be important to the specific unit level where the availability or selection of measurements might be the most important factor

Integrated Design and Simulation of Chemical Processes Alexandre C. Dimian, Costin Sorin Bildea, Anton A. Kiss, 2014-09-18 This comprehensive work shows how to design and develop innovative optimal and sustainable chemical processes by applying the principles of process systems engineering leading to integrated sustainable processes with green attributes Generic systematic methods are employed supported by intensive use of computer simulation as a powerful tool for mastering the complexity of physical models New to the second edition are chapters on product design and batch processes with applications in specialty chemicals process intensification methods for designing compact equipment with high energetic efficiency plantwide control for managing the key factors affecting the plant dynamics and operation health safety and environment issues as well as sustainability analysis for achieving high environmental performance All chapters are completely rewritten or have been revised This new edition is suitable as teaching material for Chemical Process and Product Design courses for graduate MSc students being compatible with academic requirements world wide The inclusion of the newest design methods will be of great value to professional chemical engineers Systematic approach to developing innovative and sustainable chemical processes Presents generic principles of process simulation for analysis creation and assessment Emphasis on sustainable development for the future of process industries **Ludwig's Applied Process Design for Chemical and Petrochemical Plants** A. Kayode Coker, 2014-11-29 The fourth edition of Ludwig s Applied Process Design for Chemical and Petrochemical Plants Volume Three is a core reference for chemical plant and process engineers and provides an unrivalled reference on methods process fundamentals and supporting design data New to this edition are expanded chapters on heat transfer plus additional chapters focused on the design of shell and tube heat exchangers double pipe heat exchangers and air coolers Heat tracer requirements for pipelines and heat loss from insulated pipelines are covered in this new edition along with batch heating and cooling of process fluids process integration and industrial reactors. The book also looks at the troubleshooting of process equipment and corrosion and metallurgy Assists engineers in rapidly analyzing problems and finding effective design methods and mechanical specifications Definitive guide to the selection and design of various equipment types including heat exchanger sizing and compressor sizing with established design codes Batch heating and cooling of process fluids supported by Excel programs Collaborative and Distributed Chemical Engineering. From Understanding to Substantial Design Process Support Manfred Nagl, Wolfgang Marguardt, 2008-07-23 IMPROVE stands for Information Technology Support for Collaborative and Distributed Design Processes in Chemical Engineering and is a large joint project of research institutions at RWTH Aachen University This volume summarizes the results after 9 years of cooperative research work The focus of IMRPOVE is on understanding formalizing evaluating and consequently improving design processes in chemical engineering In particular IMPROVE focuses on conceptual design and basic engineering where the fundamental decisions concerning the design or redesign of a chemical plant are undertaken Design processes are analyzed and evaluated in collaboration with industrial

partners Sugarcane Alexandre De Oliveira, 2018-05-16 Sugarcane Saccharum officinarum L is considered one of the major bioenergy crops grown globally Thus sugarcane research to improve sustainable production worldwide is a vital task of the scientific community to address the increasing demands and needs for their products especially biofuels In this context this book covers the most recent research areas related to sugarcane production and its applications It is composed of 14 chapters divided into 5 sections that highlight fundamental insights into the current research and technology on this crop Sugarcane Technology and Research intends to provide the reader with a comprehensive overview in technology production and applied and basic research of this bioenergy species approaching the latest developments on varied topics related to this Process Integration for Resource Conservation Dominic C.Y. Foo, 2025-01-31 To achieve environmental sustainability in industrial plants resource conservation activities such as material recovery have begun incorporating process integration techniques for reusing and recycling water utility gases solvents and solid waste Process Integration for Resource Conservation presents state of the art cost effective techniques including pinch analysis and mathematical optimization for numerous conservation problems The second edition of this best seller adds new chapters on heat integration and retrofitting of resource conservation networks and features multiple optimization examples via downloadable MS Excel spreadsheets Emphasizes the goal of setting performance targets ahead of detailed design following the holistic philosophy of process integration Explains various industrial examples step by step and offers demo software and other materials online Features a wealth of industrial case studies Adds chapters on heat integration combined heat and power heat integrated water network and retrofit of resource conservation network Adds new optimization examples and downloadable MS Excel files on superstructural approaches and automated targeting models for direct reuse recycle and regeneration Ideal for students preparing for real world work as well as industrial practitioners in chemical processing the text provides a systematic guide to the latest process integration techniques for performing material recovery in process plants The book features a solutions manual lecture slides and figure slides for adopting professors to use in their courses

Chemical Process Analysis and Design Using Computers Working Party on the Use of Computers in Chemical Engineering. Symposium,1982 The Art of Chemical Process Design G. L. Wells, L. M. Rose,1986 Illustrating all aspects of chemical process design this book demonstrates process synthesis material and heat balancing by manual and computerised methods the use of flowsheeting programs and their construction flowsheet development plant safety process economics and project engineering The reader is introduced to each of the key areas and is given further information to follow these up The process is developed as a whole entity with appropriate partitioning of certain tasks In recent years there has been increased activity in process synthesis particularly in the development of heat exchanger networks and distillation trains Various chapters describe and develop these and other areas of interest In particular note is made of the need to select appropriate unit operations for given process tasks Traditional manual methods of material and heat balancing introduce the

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