

DOWNSPOUTS-MANUFACTURED

Figure 1-27 provides information on standard manufactured downspout pipe and elbows.

Figure 1-28A illustrates a typical application which employs a rectangular corrugated downspout and "K" and "W" type elbows (Figure 1-28C). The downspout is joined to the gutter by means of an outlet tube (see Figures 1-24 and 1-25).

Elbows in downspout systems are made so that the top section fits inside the lower section, where it is necessary to join the downspout system from the vertical, the downspout must be pitched. Avoid the use of elbows in long areas. Figure 1-28B shows shapes of standard

downspouts. Table 1-6 shows sizes in which pipe are available and the elbow nominal size for each size. In long areas, the rectangular corrugated (RT) and the round corrugated (RC) are recommended.

Style "A" (Figure 1-28C) is a rectangular corrugated elbow formed on the wide dimension, while Style "B" is formed on the narrow dimension. Not shown but elbows are also round and corrugated round elbows. All elbows are available in 45, 60, 75, and 90 degrees.

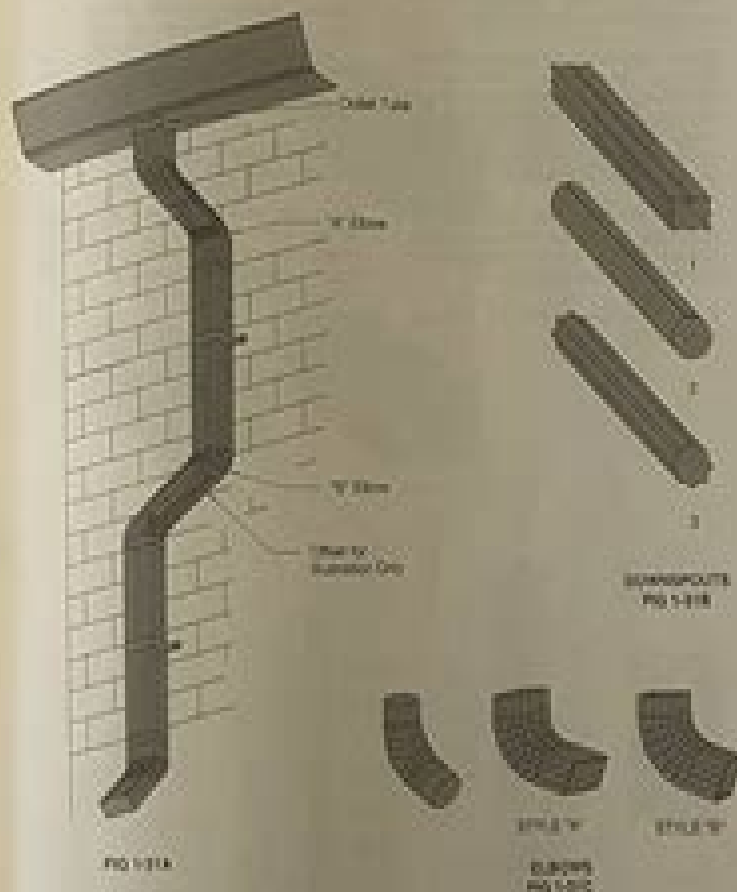
Refer to Figures 1-1 and 1-2 for rectangular gutter design information and details.

TABLE 1-6
DIMENSIONS AND MINIMUM GAGES OF STANDARD DOWNSPOUTS

TYPE	MINIMUM OUTLET TUBE SIZE	DOWNSPOUT SIZE	MIN. ELBOW SIZE	MIN. ELBOW GAGE	MIN. ELBOW GAGE	MIN. ELBOW GAGE	MIN. ELBOW GAGE
		IN. (mm)	IN. (mm)	IN. (mm)	IN. (mm)	IN. (mm)	IN. (mm)
Rect. Round	1 1/2	2 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
	3 1/2	4 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2
	4 1/2	5 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2
	5 1/2	6 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2
Rect. Square	1 1/2	2 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
	3 1/2	4 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2
	4 1/2	5 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2
	5 1/2	6 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2
Rect. Round	1 1/2	2 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
	3 1/2	4 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2
	4 1/2	5 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2
	5 1/2	6 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2
Rect. Square	1 1/2	2 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
	3 1/2	4 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2
	4 1/2	5 1/2	4 1/2	4 1/2	4 1/2	4 1/2	4 1/2
	5 1/2	6 1/2	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2

For Tables 1-1 to 1-22, see also the notes on pages 1-1 to 1-22.

FIGURE 1-27



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FIGURE 1-31



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**Charles George Ramsey, Harold Reeve
Sleeper**



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