

QB CNC Series 998T

AUTO CONT STOP M00000 15:48:43

○X 0.000
○Y 0.000
○Z 0.000
○A 0.000
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○C 0.000

Progress data
T0001
S0000000000
F0 100
machine coord
X 0.000 A 0.000
Y 0.000 B 0.000
Z 0.000 C 0.000
axis status
M05 M06 M08
M09 M10 M11 JUMP-ON
feed rate: 100%
feed rate: 100%
spid rate: 100%
Pov speed: 100
sp speed: 0
Part name: 0101
Part time: 14:48:17
Program: 22

KLINGBEIN
M100
M100

READY

RELAT **REVERSE** ALL [STEREOM] MDI TRAIL

F1 F2 F3 F4 F5 F6 F7 F8

Channel KAI1 KAI2 KAI3 -B

+B

X Z Y G 7 8 9
R^D U^A W^C V^B M 4^E 5^F 6^G
L I^O K^C J^P F 1^I 2^J 3^K
 H S^E T^N -^I 0^J .^K
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 Shift Step Degrade Delete Single Enter

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Smart Cnc System Manual

H Kauffman



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