

Suzuki Baleno 1995-2005 Workshop Manual

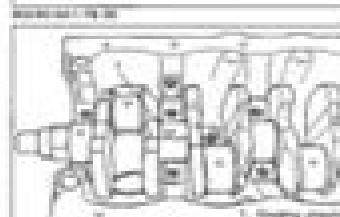
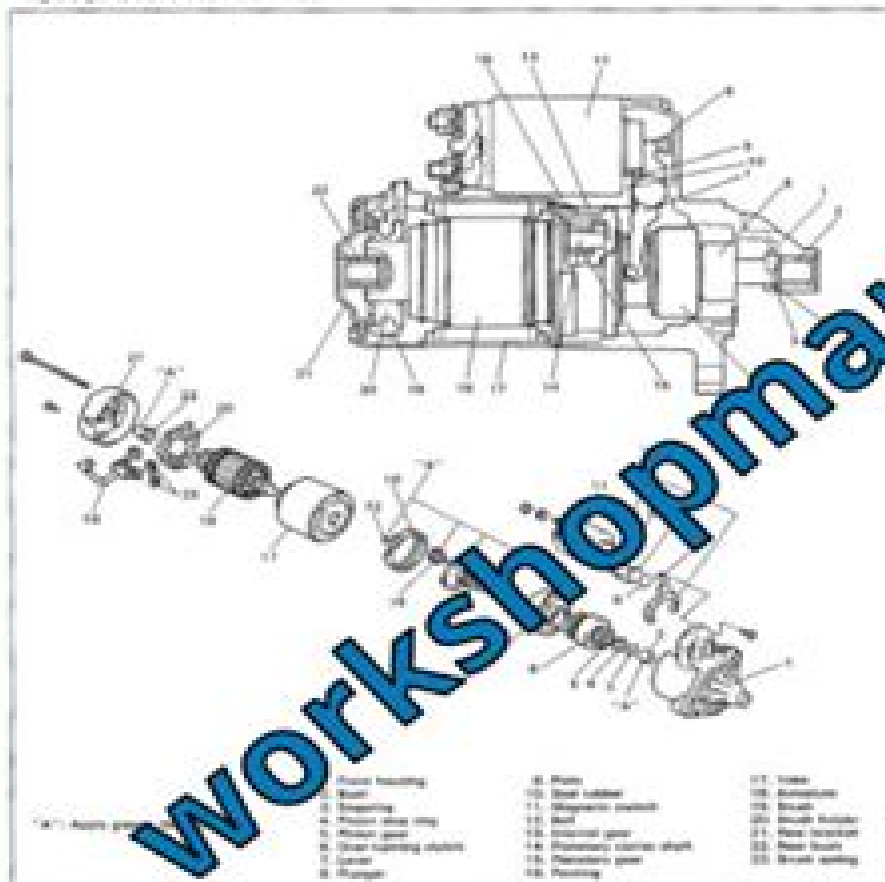
STARTING MOTOR

The starting motor consists of parts shown in below and has permanent magnets mounted in starting motor yoke frame.

The magnetic switch assembly and parts in the starting motor are enclosed in the housings so that they will be protected against possible dirt and water splash.

NOTE:

- Make sure to apply grease before assembly where as indicated "A" in the figure below.
- Spare parts have been lubricated.



Main Bearings

General Information

- Service main bearings are available in 2 sizes and 5 kinds of bearings differing in figure.
- Upper half of bearing is shown in figure.

Each main bearing cap, arrow mark and number are enclosed as shown in figure.

When installing each bearing cap to cylinder block, point arrow mark toward crankshaft pulley side and install each cap from that side to flywheel side in ascending order of numbers "1", "2", "3", "4" and "5". Tighten cap bolts to specified torque.

Inspection

Check bearings for pitting, scratches, wear or damage. If any malformation is found, replace both upper and lower halves. Never replace one half without replacing the other half.

Main bearing clearance

Check clearance by using gaging plastic according to following procedures.

- 1) Remove bearing caps.
- 2) Clean bearings and main journals.
- 3) Place a piece of gaging plastic to full width of bearing (parallel to crankshaft) on journal, avoiding oil hole.

- 4) Install bearing cap as previously outlined and evenly torque cap bolts to specified torque. Bearing cap MUST be torqued to specification in order to assure proper reading of clearance.

Tightening Torque

(a) 54 N·m (5.4 kg-m, 39.5 ft-lb)

NOTE:

Do not rotate crankshaft while gaging plastic is installed.

Suzuki Baleno Engine Manual

Didier Musso



Suzuki Baleno Engine Manual:

Reviewing **Suzuki Baleno Engine Manual**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**Suzuki Baleno Engine Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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