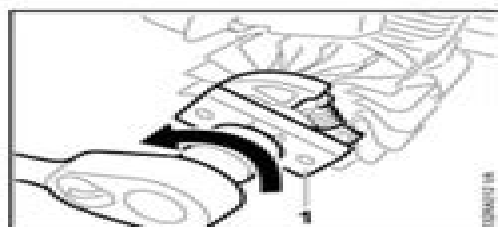
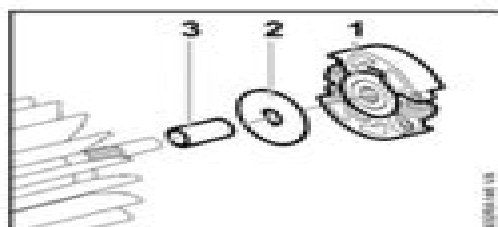


- If there are noticeable wear marks on the inside diameter of the clutch drum (1), check its wall thickness. If it is less than about 80% of the original thickness, fit a new clutch drum.



- Engage pins of wrench (1) 4130 890 3600 in the semi-circular recesses in the clutch.

– Unscrew the clutch.

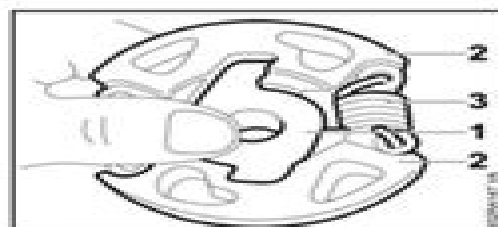


- If necessary, remove the washer (2) and spacer sleeve (3), and cup spring (1) (if fitted), from the crankshaft.

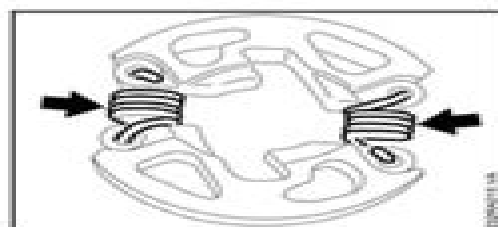
If a new clutch is installed, the washer (2) must also be replaced. The washer (2) in clutches with cup spring (1) is only 1.2 mm thick, while the washer in clutches without cup spring is 1.5 mm thick.

Clutch shoes, carrier, springs and cup spring as well as the required washer are supplied as a complete assembly (clutch). The clutch springs may be replaced.

Always replace clutch springs in pairs.

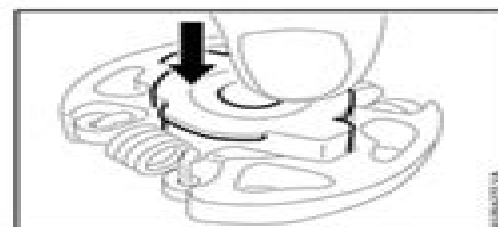


- Push the carrier (1) out of the clutch shoes (2).
- Use 5910 890 2800 to detach the clutch springs (3).

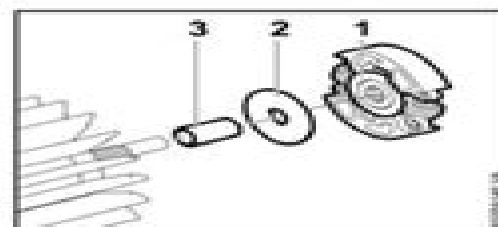


Installing

- Attach the springs (arrows) as shown in the illustration so that they do not project sideways.



- Hold the carrier at an angle and place it in position, pull the clutch shoes outwards a little and press home the carrier as far as stop.



- Push the spacer sleeve (3) and washer (2), and cup spring (1) (if fitted) on to the end of the crankshaft.

The washer (2) in clutches with cup spring (1) is only 1.2 mm thick, while the washer in clutches without cup spring is 1.5 mm thick.

Stihl Fc 55 Service Manual

**United States Suzuki Motor
Corporation**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the United States Suzuki Motor Corporation text.

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