

## 1. Introduction

This service manual contains detailed descriptions of all the typical repair and servicing procedures for this power tool.

You should make use of the illustrated parts lists while carrying out repair work. They show the installed positions and sequence of steps for the individual components and assemblies.

Always refer to the latest edition of the relevant parts list to check the part numbers of any replacement parts.

A fault on the machine may have several causes. To help locate the fault, consult the chapter on "Troubleshooting" and the "STIHL Service Training System" for all functional groups.

Refer to the Technical Information bulletins for engineering changes which have been introduced since publication of this service manual. Technical information bulletins also supplement the parts list and service manual until an updated edition is issued.

The special tools mentioned in the descriptions are listed in the chapter "Special Tools" of this manual. Use the part numbers to identify the tools in the "STIHL Tools" manual which lists all the tools currently available from STIHL.

Symbols are included in the text and pictures for greater clarity. The meanings are as follows:

In the descriptions:

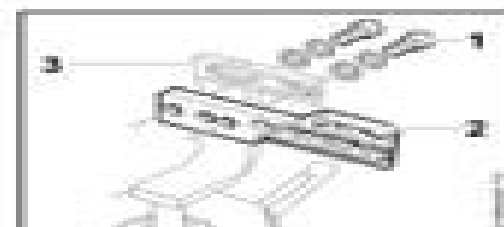
- = Action to be taken as shown in the illustration (above the text)
- = Action to be taken that is not shown in the illustration (above the text)

In the illustrations:

- ➡ Pointer (short)
- ➡➡ Direction of movement (long)

(1) & (2) = Reference to another chapter, i.e. chapter 4.2 in this example.

Service manuals and technical information bulletins are intended exclusively for the use of properly equipped repair shops. They must not be passed to third parties.



Servicing and repairs are made considerably easier by mounting the machine on assembly stand (3) 5010 800 3100. For this purpose, secure the clamping rail (2) 5010 800 1650 to the assembly stand with two screws (1) and washers.

The screws must not protrude, as they may damage the housings when clamping the machine, depending on the model.

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