

COOLING FAN

INSPECTION

- Remove the cooling (SV4505) (CPT-6)
- Disconnect the cooling fan motor lead wire coupler (1).

Test the cooling fan motor for lead current with an ammeter connected as shown in the illustration.

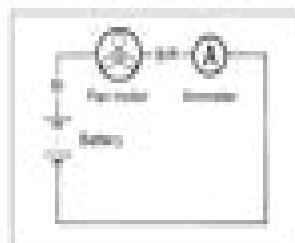


The voltmeter is for making sure that the battery applies 12 volts to the motor. With the motor with electric motor fan running at full speed, the ammeter should be indicating not more than 5 amperes.

If the fan motor does not turn, replace the motor assembly with a new one.

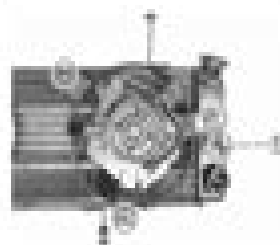
NOTE:

When making above test, it is not necessary to remove the cooling fan.



REMOVAL

- Remove the cooling (SV4505) (CPT-6)
- Drain engine coolant (CPT-20)
- Remove the radiator (CPT-6)
- Disconnect the cooling fan thermo-switch coupler (1).
- Remove the cooling fan.



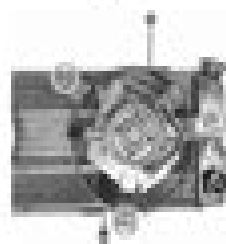
INSTALLATION

- Install the cooling fan to the radiator.

❏ Cooling fan motor mounting bolt:

8 Nm (0.8 kg-m, 6.3 lb-ft)

- Install the radiator.
- Route the radiator hoses properly. (CPT-22)
- Pour engine coolant (CPT-20)
- Bleed the air from the cooling circuit. (CPT-21)
- Install the cooling (SV4505) (CPT-6)



COOLING FAN THERMO-SWITCH

REMOVAL

- Remove the cooling (SV4505) (CPT-6)
- Drain engine coolant (CPT-20)
- Disconnect the cooling fan thermo-switch lead wire coupler (1).
- Remove the cooling fan thermo-switch (2).



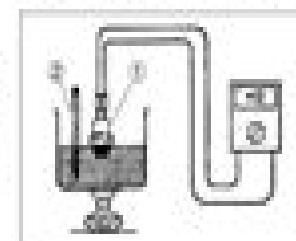
INSPECTION

- Check the thermo-switch closing or opening temperatures by testing it at the bench as shown in the figure. Connect the thermo-switch (1) to a small heater and place it in the oil contained in a pan, which is placed on a stove.
- Heat the oil to raise its temperature slowly and read the column thermometer (2) when the switch closes or opens.

❏ 09000-20008 Multi circuit tester set

❏ Tester knob indication: Continuity test (n/c)

❏ Cooling fan thermo-switch operating temperature standard (OFF-ON): Approx. 90 °C (200 °F)
(ON-OFF): Approx. 92 °C (198 °F)



CAUTION

- Take special care when handling the thermo-switch. It may cause damage if it gets a sharp impact.
- Do not contact the cooling fan thermo-switch (1) and the column thermometer (2) with a pan.

INSTALLATION

- Install a new O-ring (1) and apply engine coolant to the O-ring.
- Tighten the cooling fan thermo-switch to the specified torque.

❏ Cooling fan thermo-switch: 12 Nm (1.2 kg-m, 9.3 lb-ft)

- Pour engine coolant (CPT-20)
- Bleed air from the cooling circuit. (CPT-21)
- Install the cooling (CPT-7)



Sv650 Teardown Manual

Editors of Haynes Manuals



Sv650 Teardown Manual:

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