

DOWNSPOUTS-MANUFACTURED

Figure 1-27 provides information on standard manufactured downspout pipe and elbows.

Figure 1-28A illustrates a typical application which employs a rectangular corrugated downspout and "K" and "W" type elbows (Figure 1-28C). The downspout is joined to the gutter by means of an outlet tube (see Figures 1-24 and 1-25).

joints in downspout systems are made so that the top section fits inside the lower section, where it is necessary to join the downspout system from the vertical, the downspout must be pitched. Avoid the use of elbows in long areas. Figure 1-28B shows shapes of standard

downspouts. Table 1-8 shows sizes in which pipe are available and the elbow nominal size for each size. In long areas, the rectangular corrugated (RT) and the round corrugated (RC) are recommended.

Style "A" (Figure 1-28C) is a rectangular corrugated elbow formed on the wide dimension, while Style "B" is formed on the narrow dimension. Not shown but elbows are also round and corrugated round elbows. All elbows are available in 45, 60, 75, and 90 degrees.

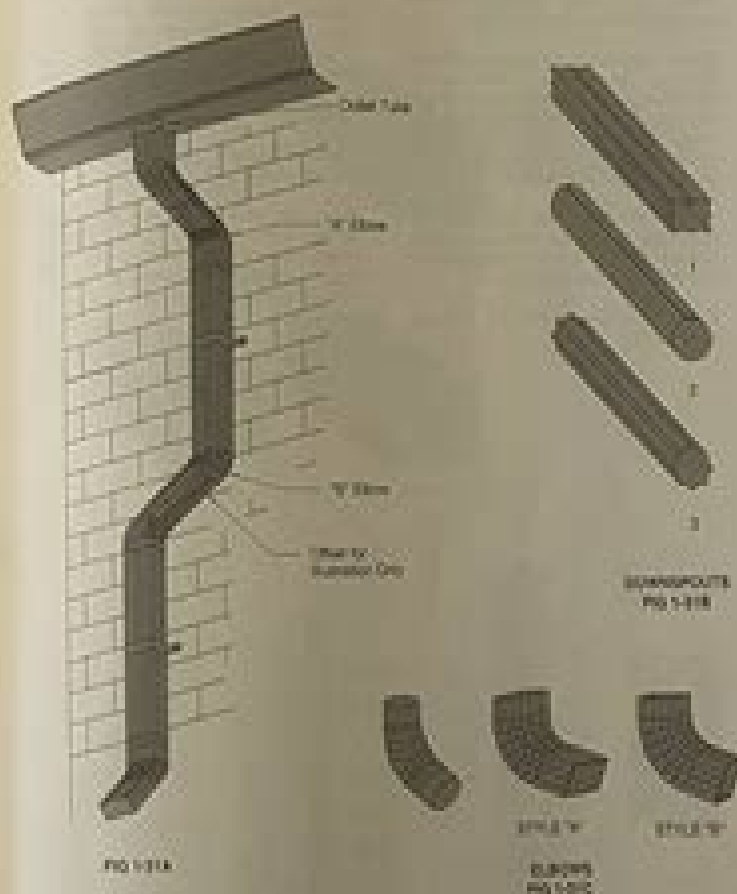
Refer to Figures 1-1 and 1-2 for rectangular gutter design information and details.

TABLE 1-8
DIMENSIONS AND MINIMUM GAUGES OF STANDARD DOWNSPOUTS

TYPE	RECTANGULAR DOWNSPOUT		ROUND DOWNSPOUT		CORRUGATED DOWNSPOUT		CORRUGATED DOWNSPOUT	
	SIZE INCHES OD x ID	MIN. GAUGE	SIZE INCHES OD	MIN. GAUGE	SIZE INCHES OD	MIN. GAUGE	SIZE INCHES OD	MIN. GAUGE
Pipe Round	1/2	.018	1/2	.018	1/2	.018	1/2	.018
	3/8	.018	3/8	.018	3/8	.018	3/8	.018
	1/4	.018	1/4	.018	1/4	.018	1/4	.018
	1/8	.018	1/8	.018	1/8	.018	1/8	.018
Pipe Square	1/2	.018	1/2	.018	1/2	.018	1/2	.018
	3/8	.018	3/8	.018	3/8	.018	3/8	.018
	1/4	.018	1/4	.018	1/4	.018	1/4	.018
	1/8	.018	1/8	.018	1/8	.018	1/8	.018
Pipe Round Corrugated	1/2	.018	1/2	.018	1/2	.018	1/2	.018
	3/8	.018	3/8	.018	3/8	.018	3/8	.018
	1/4	.018	1/4	.018	1/4	.018	1/4	.018
	1/8	.018	1/8	.018	1/8	.018	1/8	.018
Pipe Square Corrugated	1/2	.018	1/2	.018	1/2	.018	1/2	.018
	3/8	.018	3/8	.018	3/8	.018	3/8	.018
	1/4	.018	1/4	.018	1/4	.018	1/4	.018
	1/8	.018	1/8	.018	1/8	.018	1/8	.018

For Tables 1-1 to 1-22, see also the notes on pages 1-1 to 1-22.

FIGURE 1-27



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FIGURE 1-31



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Kathleen Armour



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