This service manual contents detailed descriptions of all the repair and servicing procedures specific to this power tool series.

As the design concept of model MS 210, 230 and 250 chainsains is almost identical, the descriptions and servicing procedures in thus manual generally apply to all three models. Differences are described in detail.

You should make use of the illustrated parts lists while carrying out repair work. They show the installed positions of the individual components and assemblies.

Rafer to the latest edition of the relevant parts list to check the part numbers of any replacement parts.

A fault on the machine may have several causes. To help locate the fault, consult the troubleshooting charts for all assemblies and systems in this manual and the "S Tirst, Service Training System".

Flurier to the "Technical Information" bulletins for engineering changes which have been introduced since publication of this service manual. Technical information bulletins also supplement the parts list until a revised edition is insued. The special tools mentioned in the descriptions are listed in chapter. "Special Servicing Tools" of this manual. Use the part numbers to identify the tools in the "STIHL. Special Tools" manual. The manual lists all special servicing tools currently available tools.

Symbols are included in the text and pictures for greater clarity. The meanings are as follows:

In the descriptions:

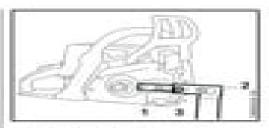
- Action to be taken as shown in the illustration (above the text)
- * Action to be taken that is not shown in the illustration (above the text)

In the Bushaltons

Projection distribute demonstration?

 Direction of movement Bong arrow)

Service manuals and all technical information building are intended disclusively for the use of STR4. servicing dealers. They must not be pessed to third parties.



Servicing and repairs are made considerably easier if the clamp (1) 5910 890 2000 is used to mount the machine on assembly stand (2) 5910 890 3100 so that one clamp screw engages the cuter 10 imm. bone (3) in the assembly stand.

To service the underside of the machine (e.g. remove the oil pump), turn the machine through 180 degrees and mount it so that one clamp sures engages the inner 10 rem bore (1) in the assembly stand.

Mark Company

Pull the hand guard back against the front handle for this purpose.

Always use original STHL replacement parts.

They can be identified by the STIML part rumber.

the **STIML** logo and the STIML parts symbol **SI**. This symbol may appear alone on small parts.

Stihl Ms 230 Power Tool Service Manual

LL Leslie

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