This service manual contains detailed descriptions of all the repair and servicing procedures specific to this series of chain saws.

There are separate handbooks for servicing procedures on standardized parts and assemblies that are installed in several STIHL power tool models. Reference is made to these handbooks in the appropriate chapters of this manual

You should make use of the illustrated parts lists while carrying out repair work. They show the installed positions of the individual components and assemblies.

Refer to the latest edition of the relevant parts list to check the part numbers or any replacement parts. Parts lists on microfiche and CD-ROM are always more up to date than printed lists.

A fault on the machine may have several causes. To help locate the fault, consult the troubleshooting charts for all assemblies in the "Standard Repairs, Troubleshooting" handbook.

Refer to the "Technical Information" bulletins for engineering changes which have been introduced since publication of this service manual. Technical information bulletins also supplement the parts list until a revised edition is issued. The special servicing tools mentioned in the descriptions are listed in the last chapter of this manual.

Use the part numbers to identify the tools in the "STIHL Special Tools" manual.

The manual lists all special servicing tools currently available from STIHL.

Symbols are included in the text and pictures for greater clarity. The meanings are as follows:

In the descriptions:

- = Action to be taken as shown in the illustration (above the text)
- = Action to be taken that is not shown in the illustration (above the text)
- Situation applies from serial number
- == Situation applies up to serial number

In the illustrations:

- Pointer
- Direction of movement

Service manuals and all technical Information bulletins are intended exclusively for the use of STIHL servicing dealers. They must not be passed to third parties.



Servicing and repairs are made considerably easier if the powerhead is mounted on assembly stand (1) 5910 890 3100. Remove the chain sprocket cover, bar and chain first.

The powerhead can then be swivelled to the best position for the ongoing repair. This leaves both hands free.

Always use original STIHL replacement parts.
They can be identified by the STIHL part number, the **STIHL** logo and the STIHL parts symbol **STI**.
This symbol may appear alone on small parts.

Stihl 034 Manual

Tobias Bleicker



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