STARTE

MERCURY

FIVE SPEED DRILLING MACHINE

OPERATING INSTRUCTIONS AND PARTS LIST

TION TO THE ELECTRICITY SUPPLY.

PHASE :

nes are usually fitted with dual voltage s. Before connecting machine to the ric supply, check that terminal linkage se motor terminal box are linked to suit operating voltage (see illustrations).

3 links for 220 volts.

TO

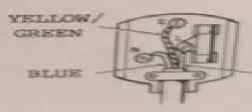
2 lin 380-440

beet three brown leads to a 10 amp fused supply and the yellow/green I h. Interchange any two brown leads to reverse rotation of motor.

ILE PHASE :

nect brown lead to 10 amp fused supply, blue lead neutral and yellow/green lead to earth. Temporary mection can be made to a 13 amp ring main circuit fitting a standard plug to supply leads.

PORTANT: THE MACHINE MUST BE EFFECTIVELY EARTHED.
IS RECOMMENDED THAT THE MACHINE IS CONNECTED TO
HE SUPPLY BY AN ELECTRICAL ENGINEER.



PERATING SAFETY PRECAUTIONS.

personal injury can occur if this drill is not safely used. To ensure astery the machine should be firmly bolted down on a level surface. Before attempting to operate the machine, become familiar with the controls a operating instructions.

It is the users responsibility to ensure that the drill is safely used and the training is given if necessary.

Remove church key and set drill quard to cover drill before starting machine.

Position and securely lock the table (remove heavy workpiece before adjusting table). Check that looking collar is clasped before releasing drill head looking control.

make sure the surapiscs is escurely held to prevent rotation (do not exceed the maximum table load). It is essential that small pieces are held in a vice or clasped by sums mans, naver hold small pieces are held in a vice or

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Yi-Tong Ma

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