

Clutch In / Shift Speed Inspection

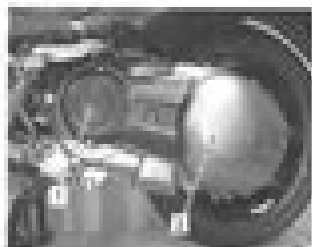
Refer to "Automatic Clutch Inspection in Section 09 (Page18-19)".

V-belt Type Continuously Variable Automatic Transmission Removal and Installation

Removal

Clutch cover

- 1) Remove the side leg shield. Refer to "Side Leg Shield Removal and Installation in Section 8D (Page10-10)".
- 2) Remove the belt cooling duct (1) and roller clutch cover (2).



- 3) Detach the clamp and remove the roller clutch cover (3).



Movable drive face

- 1) Hold the fixed drive face using the special tool and remove the fixed drive face nut and washer.

CAUTION

- To prevent the fit from breakage or injury from occurring due to inadvertent slipping, engage the tool and with the side of pulley securely and make sure the contact is on a center area of the fit.
- Remove the drive face nut with pressing the special tool to the drive face.

Special tool

- SS (A): 89028-82760 (Clutch sleeve hub holder)
- SS (B): 89028-01608 (Extension handle)

- 2) Remove the fixed drive face (1).



- 3) Remove the V-belt (2) and remove the movable drive face assembly (3) together with the spacer (4).

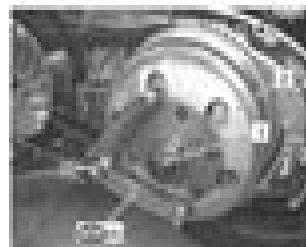


Clutch and movable driven face

- 1) Hold the clutch housing using the special tool and remove the clutch housing nut (1) and remove the clutch housing (2).

Special tool

- SS (A): 89055-80712 (Rotor holder)



- 2) Remove the clutch shoe and movable driven face assembly (3).



Installation

Refer to "Drive V-belt Inspection (Page14-4)". Install the V-belt type continuously variable automatic transmission in the reverse order of the removal. Pay attention to the following points:

Clutch and movable driven face

- 1) Assemble the clutch shoe, movable driven face assembly and V-belt.

CAUTION

- Position the V-belt so that its arrow points to the engine rotational direction.
- Degrease the V-belt contact surface (pulley face).



- 2) Fit the V-belt by compressing it and pushing open the driven face assembly.

CAUTION

Keep compressing the center of V-belt as it is not to open apart.



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