

Spring Assembly Removal, Assembly and Installation

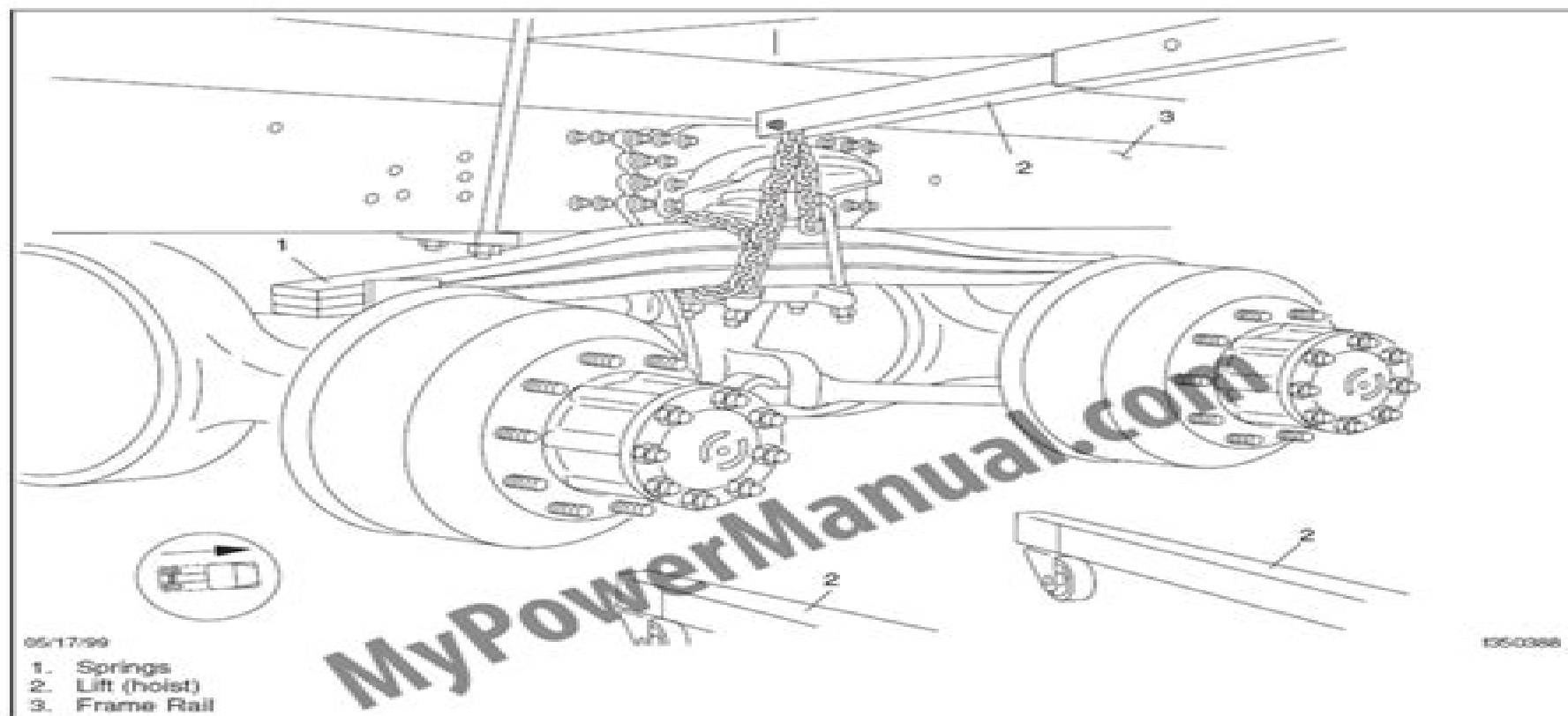


Fig. 2, Leaf Spring Replacement

Installation



WARNING

Do not attempt to install the spring assembly by hand. The assembly is very heavy and attempting to lift it could result in bodily injury.

1. Place the new spring assembly on the vehicle.
 - 1.1 Attach the new assembly to the lift.
 - 1.2 Using the lift (hoist), lift the assembly into place on the axle clamps.
2. Install the center bearing. For instructions, see [Subject 110](#).
3. Install the tip pad and bolts on each axle clamp. Tighten the bolts 37 lbf-ft (50 N-m). See [Fig. 1](#).
4. If not already installed, install the rebound stop and mounting bolt. Tighten the nut 68 lbf-ft (92 N-m).
5. Install the wheels. For instructions, see [Group 40](#).
6. Return the vehicle to its normal operating position.
7. Remove the chocks from the tires.

Sterling Acterra Parts Manual

M Walker



Sterling Acterra Parts Manual:

Unveiling the Magic of Words: A Report on "**Sterling Acterra Parts Manual**"

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