

1. Introduction

This service manual contains detailed descriptions of all typical repair and servicing procedures for models FS 45, 46, 55, FC 55, HL 45 and KM 55, which are based on the series 4140 powerhead.

If there is no specific reference to individual machines, the procedure is the same for all machines. The illustrations may differ depending on the machine, but the methods used and the sequence of operations are identical.

You will find detailed descriptions of procedures for servicing and repairing engine components and associated CombiTools in the service manual for the "Series 4140 Powerhead".

You should make use of the illustrated parts lists while carrying out repair work. They show the installed positions of the individual components and assemblies.

Refer to the latest edition of the relevant parts list to check the part numbers of any replacement parts.

A fault on the machine may have several causes. To help locate the fault, consult the chapter on "Troubleshooting" in this manual and the "STIHL Service Training System" for all assemblies.

Refer to the "Technical Information" bulletins for engineering changes which have been introduced since publication of this service manual. Technical information bulletins also supplement the parts list until a revised edition is issued.

The special servicing tools mentioned in the descriptions are listed in the chapter "Special Servicing Tools" of this manual. Use the part numbers to identify the tools in the "STIHL Special Tools" manual. The manual lists all special servicing tools currently available from STIHL.

Symbols are included in the text and pictures for greater clarity. The meanings are as follows:

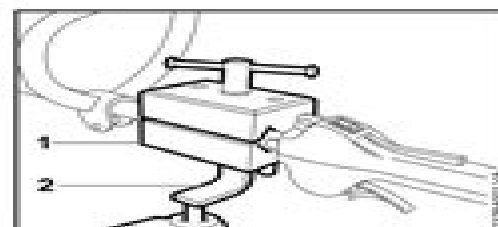
In the descriptions:

- = Action to be taken as shown in the illustration (above the text)
- = Action to be taken that is not shown in the illustration (above the text)
- ↔ = Situation applies from serial number
- = Situation applies up to serial number
- ☐ 4.2 = Reference to another chapter, i.e. chapter 4.2 in this example.

In the illustrations:

- ➡ = Pointer
- ➡ = Direction of movement

Service manuals and technical information bulletins are intended exclusively for the use of properly equipped repair shops. They must not be passed to third parties.



Servicing and repairs are made considerably easier if the machine is mounted on assembly stand (2) 5910 890 3100 with the aid of clamping fixture (1) 5910 890 3100.

Mount the clamping fixture to the assembly stand with two washers and two M8 nuts. The powerhead can then be swivelled to the best position for the ongoing repair. This leaves both hands free.

Always use original STIHL replacement parts.

They can be identified by the STIHL part number, the **STIHL** logo and the STIHL parts symbol . This symbol may appear alone on small parts.

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S Nieto



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Table of Contents Stihl Fs 74 Operations Manual

1. Understanding the eBook Stihl Fs 74 Operations Manual
 - The Rise of Digital Reading Stihl Fs 74 Operations Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Stihl Fs 74 Operations Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Stihl Fs 74 Operations Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Stihl Fs 74 Operations Manual
 - Personalized Recommendations
 - Stihl Fs 74 Operations Manual User Reviews and Ratings
 - Stihl Fs 74 Operations Manual and Bestseller Lists
5. Accessing Stihl Fs 74 Operations Manual Free and Paid eBooks
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- Stihl Fs 74 Operations Manual Budget-Friendly Options
- 6. Navigating Stihl Fs 74 Operations Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Stihl Fs 74 Operations Manual Compatibility with Devices
 - Stihl Fs 74 Operations Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Stihl Fs 74 Operations Manual
 - Highlighting and Note-Taking Stihl Fs 74 Operations Manual
 - Interactive Elements Stihl Fs 74 Operations Manual
- 8. Staying Engaged with Stihl Fs 74 Operations Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Stihl Fs 74 Operations Manual
- 9. Balancing eBooks and Physical Books Stihl Fs 74 Operations Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Stihl Fs 74 Operations Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Stihl Fs 74 Operations Manual
 - Setting Reading Goals Stihl Fs 74 Operations Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Stihl Fs 74 Operations Manual
 - Fact-Checking eBook Content of Stihl Fs 74 Operations Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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