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Statistical Quality Control Using Excel

Glyn Davis, Branko Pecar

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illustrates in a practical manner how to execute specific statistical methods frequently used in the quality sciences Each method is presented in a stand alone fashion and includes computational steps application comments and a fully illustrated brief presentation on how to use the tool or technique A plethora of topics have been arranged in alphabetical order ranging from acceptance sampling control charts to zone format control charts This reference is accessible for the average quality practitioner who will need a minimal prior understanding of the techniques discussed to benefit from them Each topic is presented in a standalone fashion with in most cases several examples detailing computational steps and application comments This second edition includes new sections on advanced SPC applications reliability applications and Simplex Optimization There are expansions in the sections on process capability analysis hypothesis testing and design of Process Quality Control Ellis R. Ott, Edward G. Schilling, Dean V. Neubauer, 2005-02-08 Ellis Ott taught generations of quality practitioners to be explorers of the truth through the collection and graphical portrayal of data From a simple plea to plot the data to devising a graphical analytical tool called the analysis of means ANOM Ott demonstrated that process knowledge is to be gained by seeking the information contained within the data In this newest version of Ott s classic text the authors have strived to continue down the path that he created for others to follow Additions to this revised edition include the use of dot plots as an alternative to histograms digidot plots adding events to charts emphasis on the role that acceptance control charts play in controlling risks and the computation of average run length ARL a new chapter devoted to process capability process performance and process improvement including the use of confidence intervals for process capability metrics narrow limit gauging as another means of assessing the capability of a process Six Sigma methodology design resolution scatter plot matrices as applied to datasets of higher dimensions and a new chapter on measurement Managing Operations in Manufacturing, Services and e-Business - 2nd Edition Barin N. Nag, 2019 studies

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