

TORQUE CONVERTER**2. REMOVAL - Continued**

1. Thoroughly clean the outside of the converter housing before removing it from the engine.
2. Remove the tractor equipment pump and the pump for the transmission and torque converter hydraulic system (Illustr. 2).
3. Remove the two top converter housing cover-to-main housing bolts. Insert eyebolts and attach a hoist as shown in Illustr. 3.
4. Remove the breather pipe (1) (if equipped), hose (2), elbow (5) and the inspection cover (6) with cable clamps (7). Before removing the elbow (5), mark its location on the cover to assure correct installation (Illustr. 2).



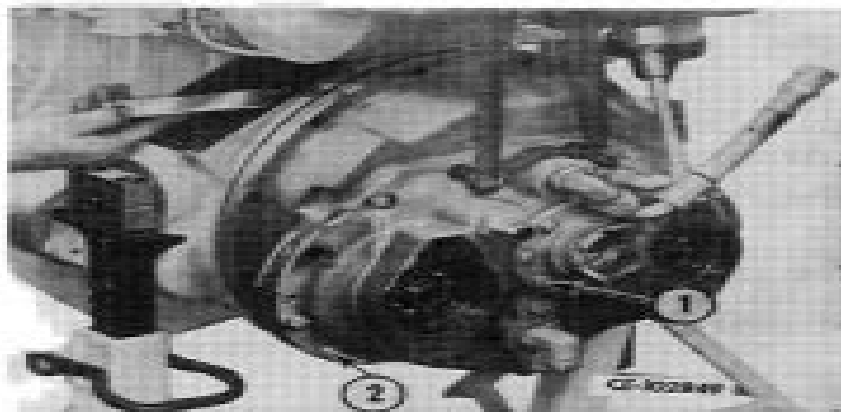
Illustr. 2

Torque Converter and Engine Assembly.

- | | |
|-------------------------------------|----------------------|
| 1. Breather pipe. | 4. Equipment pump. |
| 2. Inlet hose. | 5. Hose elbow. |
| 3. Transmission/
converter pump. | 6. Inspection cover. |
| | 7. Cable clamps. |

5. Before removing the torque converter from the engine, loosen the cover and retainer bolts (1 and 2) and leave them in position until time of disassembly. (Illustr. 3.)

6. Working through the inspection cover opening in the flywheel housing, remove the bolts and clamp strips securing the converter drive plate to the flywheel (Illustr. 3). Turn the engine crankshaft to reach all the mounting bolts. One method of holding the flywheel from turning as the bolts are removed is to remove two cap screws at the front of the crankshaft, replace with longer cap screws, then use a bar between the bolt heads.



Illustr. 3

Removing the Drive Plate Clamp Strip.

1. Bearing retainer bolt.
2. Housing cover bolt.

7. Remove the bolts securing the converter to the flywheel housing and pull the converter from the engine. Cover the flywheel housing to prevent dirt from entering.

3. DISASSEMBLY

1. If the drive plate (1, Illustr. 4) is damaged, the cause of the failure must be determined. It is suggested that the flywheel housing and flywheel be checked as follows:

- a. Mount the magnetic base of a dial indicator on the flywheel housing so the indicator pointer is against the ID of the flywheel pilot bore. Rotate the flywheel and check the bore run-out. The reading obtained should be .005 of an inch or less.

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CH Cherryholmes

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the CH Cherryholmes text.

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