

Electric Fork Truck

R20-15
R20-16
R20-17
R20-20



2001 2002 2003 2004 2005 2006 2007

Man. Nr. 171 003 - 01.06 [en]

Chassis frame, overhead guard, counterweight

Chassis frame

The welded chassis frame consists of 2 frames.

Operator's overhead guard

Fixed in place by 2 bolts at 50 & 8 bolts, the overhead guard is a 4-legged structure.
The front cross and the bottom rail are welded to the overhead guard.



Counterweight

The counterweight is secured to the two frame tubes by 4 bolts.

Torque loading

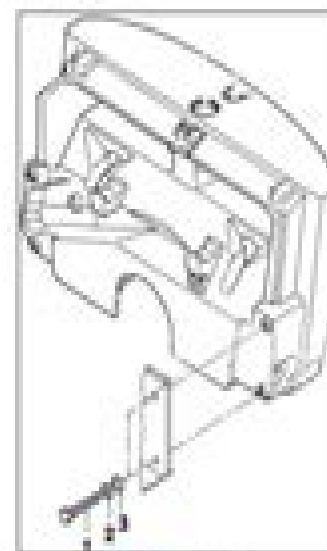
600 kg
1 = hex flt bolt 100kg
2 = hex flt bolt 100kg
3 = hex flt bolt 100kg

Weight of the counterweight

600 kg (1.8 tonnes)
600 kg (1.75 tonnes)

Sequence in which the bolts must be tightened

1. 1st side: 100 Nm
2. 2nd side: 100 Nm
3. 1st side: 600 Nm
4. 2nd side: 600 Nm



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