



PT. UNITED SUPER STEEL

High-Speed Steel, Tool Steel, Various Heat Treatment

Steel Grade

COLD WORK TOOL STEEL																	
USS	Hardness (HRC)	Chemical Composition (%)										Similar Steel					
		C	Si	Mn	P	S	Cr	Mo	W	V	Ni	AISI	JIS	DIN	ASSAB	DAIDO	BOHLER
D11 CRU	58-62	1.40	MAX	MAX	MAX	MAX	11.00	0.80	-	0.70	-	D2	SX011	1.2379	ASSAB XW-41	DC11	K110
		1.60	0.40	0.40	0.01	0.01	13.00	1.20	-	1.00	-	-	-	-	-	-	SLO
J11MD CPOH	58-63	0.95	0.30	0.20	MAX	MAX	7.80	2.00	-	0.30	-	-	SX011 (MDO)	-	ASSAB 88	DC53	K340
		1.01	1.10	0.50	0.01	0.01	8.10	2.30	-	0.40	-	-	-	-	-	-	SLO10

HOT WORK TOOL STEEL																	
USS	Hardness (HRC)	Chemical Composition (%)										Similar Steel					
		C	Si	Mn	P	S	Cr	Mo	W	V	Ni	AISI	JIS	DIN	ASSAB	DAIDO	BOHLER
D61 WPSV	48-52	0.32	0.30	MAX	MAX	MAX	4.50	1.00	-	0.80	-	H13	SX061	1.2344	ASSAB 8407	SHA1	W302
		0.42	1.20	0.50	0.01	0.01	5.50	1.50	-	1.20	-	-	-	-	-	-	DAC
SxT4 A50	41-44 (Prehardened)	0.50	MAX	0.40	MAX	MAX	0.70	0.20	-	MAX	1.30	L6	SxT4	1.2714	ASSAB 2714	GFA	W500
		0.60	0.35	1.00	0.01	0.01	1.00	0.50	-	0.20	2.00	-	-	-	-	-	DM
DM3X	54-56	0.38	-	-	-	-	5.00	3.00	-	0.50	-	-	-	1.2367	QRO90	-	W303
WP4X	60-62	0.50	-	-	-	-	4.20	2.00	1.50	1.00	-	-	-	-	-	-	-

PLASTIC MOULD STEEL																	
USS	Hardness (HRC)	Chemical Composition (%)										Similar Steel					
		C	Si	Mn	P	S	Cr	Mo	W	V	Ni	AISI	JIS	DIN	ASSAB	DAIDO	BOHLER
2311 MCM	28-33 (Prehardened)	0.28	0.20	0.40	MAX	MAX	1.40	0.30	-	-	-	P20	-	1.2311	718	P14	M201
		0.40	0.30	-	0.01	0.01	2.00	0.55	-	-	-	-	-	-	-	-	HPM7
2316 R65	50-53	0.33	MAX	1.00	MAX	MAX	15.50	0.80	-	-	1.00	-	-	1.2316	RAMAX	G-STAR	M300
		0.45	1.00	1.50	0.01	0.01	17.50	1.30	-	-	-	-	-	-	-	-	HPM77

MACHINERY STEEL																	
USS	Hardness (HRC)	Chemical Composition (%)										Similar Steel					
		C	Si	Mn	P	S	Cr	Mo	W	V	Ni	AISI	JIS	DIN	ASSAB	DAIDO	BOHLER
545C	40-42	0.42	MAX	0.40	MAX	MAX	-	-	-	-	-	1045	145C	C45	710	DAIS-45	DM545
		0.50	0.40	0.50	0.01	0.01	-	-	-	-	-	-	-	-	-	-	NS 1045
VCN	48-50	0.34	0.20	0.15	MAX	MAX	1.90	0.20	-	-	1.50	4340	SCRM419	34NCyMod	705	-	VCN-150
		0.43	0.40	0.80	0.04	0.04	1.50	0.30	-	-	2.00	-	-	-	-	-	NS 4340

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Jicheng Xie



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Table of Contents Spring 2012 Tds Middle Grades Materials Catalog

1. Understanding the eBook Spring 2012 Tds Middle Grades Materials Catalog
 - The Rise of Digital Reading Spring 2012 Tds Middle Grades Materials Catalog
 - Advantages of eBooks Over Traditional Books
2. Identifying Spring 2012 Tds Middle Grades Materials Catalog
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Spring 2012 Tds Middle Grades Materials Catalog
 - User-Friendly Interface
4. Exploring eBook Recommendations from Spring 2012 Tds Middle Grades Materials Catalog
 - Personalized Recommendations
 - Spring 2012 Tds Middle Grades Materials Catalog User Reviews and Ratings
 - Spring 2012 Tds Middle Grades Materials Catalog and Bestseller Lists
5. Accessing Spring 2012 Tds Middle Grades Materials Catalog Free and Paid eBooks
 - Spring 2012 Tds Middle Grades Materials Catalog Public Domain eBooks
 - Spring 2012 Tds Middle Grades Materials Catalog eBook Subscription Services
 - Spring 2012 Tds Middle Grades Materials Catalog Budget-Friendly Options
6. Navigating Spring 2012 Tds Middle Grades Materials Catalog eBook Formats

- ePub, PDF, MOBI, and More
- Spring 2012 Tds Middle Grades Materials Catalog Compatibility with Devices
- Spring 2012 Tds Middle Grades Materials Catalog Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Spring 2012 Tds Middle Grades Materials Catalog
 - Highlighting and Note-Taking Spring 2012 Tds Middle Grades Materials Catalog
 - Interactive Elements Spring 2012 Tds Middle Grades Materials Catalog
- 8. Staying Engaged with Spring 2012 Tds Middle Grades Materials Catalog
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Spring 2012 Tds Middle Grades Materials Catalog
- 9. Balancing eBooks and Physical Books Spring 2012 Tds Middle Grades Materials Catalog
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Spring 2012 Tds Middle Grades Materials Catalog
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Spring 2012 Tds Middle Grades Materials Catalog
 - Setting Reading Goals Spring 2012 Tds Middle Grades Materials Catalog
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Spring 2012 Tds Middle Grades Materials Catalog
 - Fact-Checking eBook Content of Spring 2012 Tds Middle Grades Materials Catalog
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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