

Programmable Logic Controller based Mechatronics System for Metrological Inspection of Clevis

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Abstract-In industries, inspection is one of the crucial factors to ensure quality of the product before reaching the market. The objective of this project is to design a Mechatronics system to monitor the dimensions of the product (clevis) using the pneumatic system with the help of Programmable Logic Controller (PLC). The clevis is placed in the clevis holder, which is used to hold the work piece tightly. Then the pneumatic cylinders which are controlled by PLC NC NO extends and retracts based on the ladder logic diagram. The calibrated gauges are attached in the pneumatic cylinders, if the GOING GO gauge travels smoothly inside the hole, it can be concluded that the dimensions of the hole is in accordance to the specified standard dimensions. This system improves the dimensional inspection and also eliminates the human errors and saves for almost an lowest cost.

Keywords Metrological inspection, Clevis, PLC, Dimensional measurement, Pneumatic system, Pneumatic circuit.

I. INTRODUCTION

Inspection of finished products in manufacturing industries for quality is one of the important factors. It can be done either manually or by using automation. Over the years the demand for high quality, greater efficiency and automated machines has increased in the industrial sector. Finished products require continuous monitoring and inspection at frequent intervals. There are possibilities of errors at measuring and various stages involved with human workers and also the lack of few features of microcontrollers. Thus this project takes a sincere attempt to explain the advantages the companies will face by implementing automation into them. Here we are going to discuss about the automation of a quality inspection process and its advantages over the manual inspection method.

II. LITERATURE SURVEY

Y.N.Liu, T.Q.Wang, X.Y.Mu, Y.P.Ning (2011) in their work, "Hole straightness measurement of Automatic Control System Design" designed an instrument which works based on the principle of the measurement method of straightness error measurement of deep hole, the design technologies of A/D converters, automatic control and computer are used. The instrument can automatically acquire data, the process of acquire data is convenient, fast, safe and the data is reliable. Muhammad J. Islam, Salah M. Husaini, Majid Ahmed, Maher A. Sid-Ahmed (2012) in their work, "Computer Vision-Based Quality Inspection System of Transparent Gelatin Capsules in Pharmaceutical Applications" designed a computer-vision based system and a digital image obtained by a digital camera would usually have 24-bit color image. The analysis of an image with that many levels might require complicated image processing techniques. They have developed an image processing system using edge-based image segmentation techniques for quality inspection that satisfy the industrial requirements in pharmaceutical applications to pass the accepted and rejected capsules.

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