particle form. The liquid stream injected will be disbursed initially due to that force overcoming the surface tension forces. The liquid will become part of the mixture and has the potential to also change state.

Small liquid particles of like substances will join with one another upon collision in what is called coalescence. The rate at which the particles with no net movement will join together is dependent on gas viscosity and temperature and the number of particles present. Higher temperatures, lower viscosities, and flow stream agitation will provide higher coalescence rate. Liquid present within the gas stream will flow in one of several flow regimes.

Figure 2 depicts the various flow regimes that occur within multi-phase gas streams. The two flow regimes that provide the lowest liquid to gas weight ratio are annular and spray flow. Annular flow is characterized by finite liquid amounts

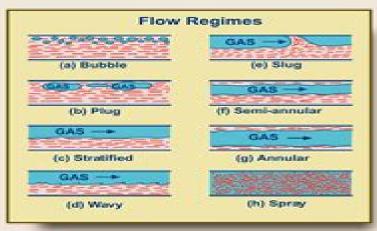


Figure 2

carried in suspension with significant amounts along the pipe wall. Spray flow regime is characterized by particles in suspension in the gas with negligible amounts of liquids on the pipe wall. Slug flow regime is often encountered in gas streams with greater liquid to gas weight ratio than annular or spray regimes.

Liquid particles are generally idealized as being spherical in shape since this is the shape surface tension forces impart. Liquid particles might have shapes other than this depending on other forces such as gravity and drag. Solid particles are also idealized as being spherical, though in reality have irregular shapes.

#### **Black Powder**



What is it? Black powder is a catchall term that describes material that collects in gas pipe lines and creates wear and reduced compressor efficiency, clogged instrumentation and valves, and flow losses in long pipe lines. The material can be wet, with a tar-like appearance, or dry and be a fine powder. Chemical analyses reveal it is any of several forms of iron sulfide and iron oxide. Further, it can be mechanically mixed or chemically combined with any number of contaminants, such as water, liquid hydrocarbons, salts, chlorides, sand or dirt. Some pipe lines have black-powder problems and others do not. It appears those lines closer to the gas gathering end of the system have problems, while those at the distribution end, with relatively small systems, do not. Black powder is found in both "dry" and "wet" lines. One parallel line can have a problem while the other does not. No pipe line has been identified to date that has been able to eliminate the problem once it starts.

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