This service manual contains detailed descriptions of all the repair and servicing procedures specific to this series of chain saws.

There are separate handbooks for servicing procedures on standardized parts and assemblies that are installed in several STIHL power tool models. Reference is made to these handbooks in the appropriate chapters of this manual

You should make use of the illustrated parts lists while carrying out repair work. They show the installed positions of the individual components and assemblies.

Refer to the latest edition of the relevant parts list to check the part numbers or any replacement parts. Parts lists on microfiche and CD-ROM are always more up to date than printed lists.

A fault on the machine may have several causes. To help locate the fault, consult the troubleshooting charts for all assemblies in the "Standard Repairs, Troubleshooting" handbook.

Refer to the "Technical Information" bulletins for engineering changes which have been introduced since publication of this service manual. Technical information bulletins also supplement the parts list until a revised edition is issued. The special servicing tools mentioned in the descriptions are listed in the last chapter of this manual.

Use the part numbers to identify the tools in the "STIHL Special Tools" manual.

The manual lists all special servicing tools currently available from STIHL.

Symbols are included in the text and pictures for greater clarity. The meanings are as follows:

In the descriptions:

- = Action to be taken as shown in the illustration (above the text)
- = Action to be taken that is not shown in the illustration (above the text)
- Situation applies from serial number
- == Situation applies up to serial number

In the illustrations:

- Pointer
- Direction of movement

Service manuals and all technical Information bulletins are intended exclusively for the use of STIHL servicing dealers. They must not be passed to third parties.



Servicing and repairs are made considerably easier if the powerhead is mounted on assembly stand (1) 5910 890 3100. Remove the chain sprocket cover, bar and chain first.

The powerhead can then be swivelled to the best position for the ongoing repair. This leaves both hands free.

Always use original STIHL replacement parts.
They can be identified by the STIHL part number, the **STIHL** logo and the STIHL parts symbol **STI**.
This symbol may appear alone on small parts.

Stihl 034 Service Manual

A Gutmann



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Table of Contents Stihl 034 Service Manual

- 1. Understanding the eBook Stihl 034 Service Manual
 - The Rise of Digital Reading Stihl 034 Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Stihl 034 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Stihl 034 Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Stihl 034 Service Manual
 - Personalized Recommendations

- Stihl 034 Service Manual User Reviews and Ratings
- Stihl 034 Service Manual and Bestseller Lists
- 5. Accessing Stihl 034 Service Manual Free and Paid eBooks
 - Stihl 034 Service Manual Public Domain eBooks
 - Stihl 034 Service Manual eBook Subscription Services
 - Stihl 034 Service Manual Budget-Friendly Options
- 6. Navigating Stihl 034 Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Stihl 034 Service Manual Compatibility with Devices
 - Stihl 034 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Stihl 034 Service Manual
 - o Highlighting and Note-Taking Stihl 034 Service Manual
 - Interactive Elements Stihl 034 Service Manual
- 8. Staying Engaged with Stihl 034 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Stihl 034 Service Manual
- 9. Balancing eBooks and Physical Books Stihl 034 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Stihl 034 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Stihl 034 Service Manual
 - Setting Reading Goals Stihl 034 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Stihl 034 Service Manual
 - Fact-Checking eBook Content of Stihl 034 Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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