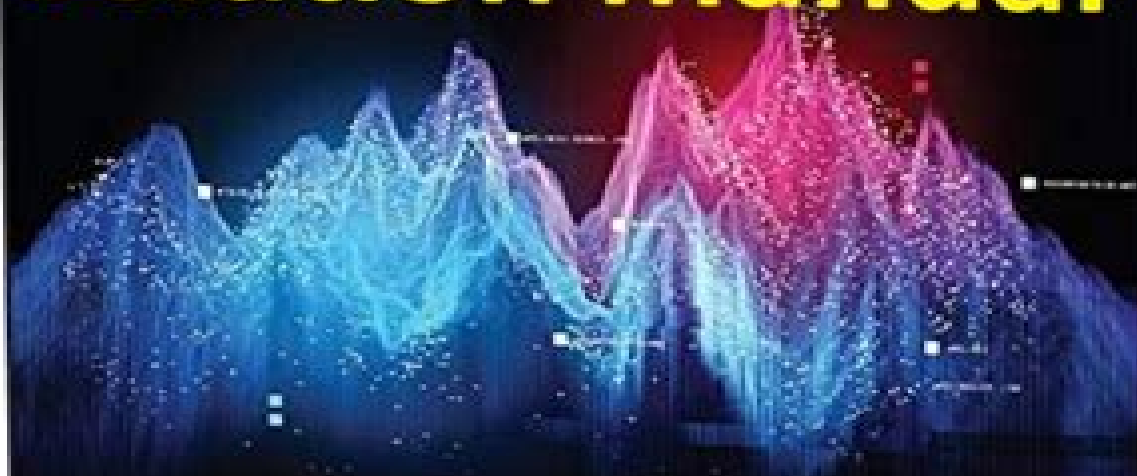


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Montgomery, George C. Runger, 2010-08-09 Montgomery and Runger's bestselling engineering statistics text provides a practical approach oriented to engineering as well as chemical and physical sciences By providing unique problem sets that reflect realistic situations students learn how the material will be relevant in their careers With a focus on how statistical tools are integrated into the engineering problem solving process all major aspects of engineering statistics are covered Developed with sponsorship from the National Science Foundation this text incorporates many insights from the authors teaching experience along with feedback from numerous adopters of previous editions **Reliability Engineering**

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William A. Levinson, 2022-09-07 On the manufacturing shop floor the principle of value comes from the production of parts rather than charts crucially applies when using practical statistical process control SPC The production worker should need to enter only a sample's measurements to get immediately actionable information as to whether corrective action e.g. as defined by a control plan's reaction plan is necessary for an out of control situation and should not have to perform any calculations draw control charts or use sophisticated statistical software This book's key benefit for readers consists of spreadsheet deployable solutions with all the mathematical precision of a vernier along with the simplicity of a stone ax Traditional SPC relies on the assumption that sufficient data are available with which to estimate the process parameters and set suitable control limits Many practical applications involve however short production runs for which no process history is available There are nonetheless tested and practical control methods such as PRE Control and short run SPC that use the product specifications to set appropriate limits PRE Control relies solely on the specification limits while short run SPC starts with the assumption that the process is capable that is at least a 4 sigma process and works from there to set control limits Cumulative Sum CUSUM and exponentially weighted moving average EWMA charts also can be used for this purpose Specialized charts can also track multiple part characteristics and parts with different specifications simultaneously This is often useful for example where the same tool is engaged in mixed model production Readers will be able to deploy practical and simple control charts for production runs for which no prior history is available and control the processes until enough data accumulate to enable the traditional methods assuming it ever does They will be able to track multiple product features with different specifications and also control mixed model applications in which a tool generates very short runs of parts with

different specifications The methods will not require software beyond readily available spreadsheets nor will they require specialized tables that are not widely available Process owners and quality engineers will be able to perform all supporting calculations in Microsoft Excel and without the need for advanced software

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