

Minitab – Overview

What is Minitab?

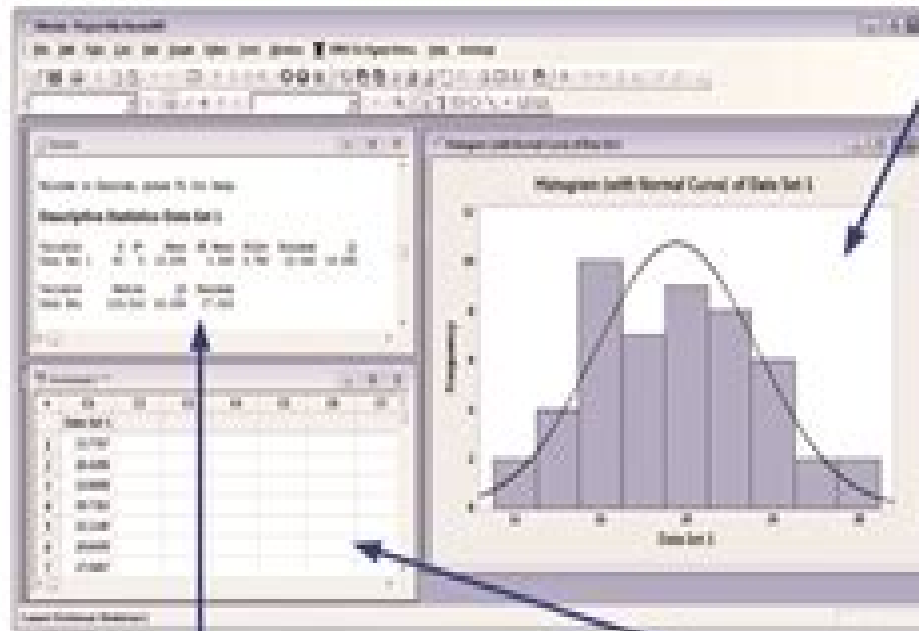
Minitab is a statistical software package that is commonly used by Lean Six Sigma practitioners. Minitab is not the only software of this kind, but it has become the industry standard for Lean Six Sigma and operational excellence because of its specific functionality and ease of use.

For more information on Minitab Statistical Software, visit:

www.minitab.com

As the title of this pocket guide suggests, Minitab is tightly integrated into this guide, with detailed instructions on how to complete the tools and techniques using the software. Page 13 explains how you can download the Minitab data files for the examples throughout this guide.

The picture opposite shows a typical screen shot of the Minitab software. As shown, a Minitab project file (extension .MPJ) typically contains several standard types of windows, as described on the right:



The Session Window:

A Minitab project **always** has a Session Window, where you will find all of the numerical output (as opposed to graphical output) that you create during your analysis work. The Session Window stores all of the numerical results in time order, so it can be a useful history of the analysis that you have completed.

Worksheet Windows:

Data is stored in Minitab Worksheets (which are similar to spreadsheets). Minitab works in columns, and each different type of data should be entered in its own column. This column format is very flexible and enables users to 'slice and dice' the data very rapidly during the analyse phase (see page 115 for more information on Minitab's data structure).

Graph Windows:

Every graph produced in Minitab is displayed in its own window, as shown with the histogram example on the left. Minitab graphs can be exported easily, and the link between a graph and the original data can be controlled (i.e. whether or not the graph updates when the data has been changed – see page 117).

Minitab graphs can also be 'explored' using the Brush function (see page 116) which is a powerful tool that helps look for clues within the data.

Six Sigma And Minitab

CH Cherryholmes



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Table of Contents Six Sigma And Minitab

1. Understanding the eBook Six Sigma And Minitab
 - The Rise of Digital Reading Six Sigma And Minitab
 - Advantages of eBooks Over Traditional Books
2. Identifying Six Sigma And Minitab
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Six Sigma And Minitab
 - User-Friendly Interface
4. Exploring eBook Recommendations from Six Sigma And Minitab
 - Personalized Recommendations
 - Six Sigma And Minitab User Reviews and Ratings
 - Six Sigma And Minitab and Bestseller Lists
5. Accessing Six Sigma And Minitab Free and Paid eBooks
 - Six Sigma And Minitab Public Domain eBooks
 - Six Sigma And Minitab eBook Subscription Services
 - Six Sigma And Minitab Budget-Friendly Options
6. Navigating Six Sigma And Minitab eBook Formats

- ePub, PDF, MOBI, and More
- Six Sigma And Minitab Compatibility with Devices
- Six Sigma And Minitab Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Six Sigma And Minitab
 - Highlighting and Note-Taking Six Sigma And Minitab
 - Interactive Elements Six Sigma And Minitab
- 8. Staying Engaged with Six Sigma And Minitab
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Six Sigma And Minitab
- 9. Balancing eBooks and Physical Books Six Sigma And Minitab
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Six Sigma And Minitab
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Six Sigma And Minitab
 - Setting Reading Goals Six Sigma And Minitab
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Six Sigma And Minitab
 - Fact-Checking eBook Content of Six Sigma And Minitab
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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